

TWA Newsletter

Next Meeting: Tuesday,
December 14, 7:00 pm

Location options:

- (1) Klingspor
- (2) Zoom videoconference; use the link, meeting ID and passcode below to join.

<https://us02web.zoom.us/j/83479357193?pwd=dmRPUHBsc2RDNmNzYlVPUDh4cGVlUT09>

Meeting ID: 834 7935 7193

Passcode: 600976

Speaker: Fred Ford and the 14 Workshop Hosts

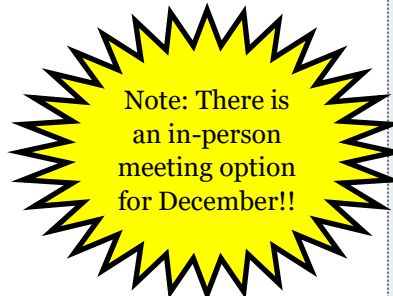
Topic: Toys for Tots Annual Meeting

Please join us in-person *or* on Zoom for our annual Toys for Tots meeting. We will hold the meeting at Klingspor with a Zoom option for those who can't join in-person. Masks will be required for the vaccinated as well as the unvaccinated. The workshop hosts will describe the toys their workshop produced and bring samples of the toys. They will recognize their workshop members and tell us a little about how the workshop was conducted.

70 people worked in 14 workshops this year. These workshops have produced 37 different types of toys, totaling 4019 toys. Samples of each toy will be on display for the meeting so that you can see them in person.

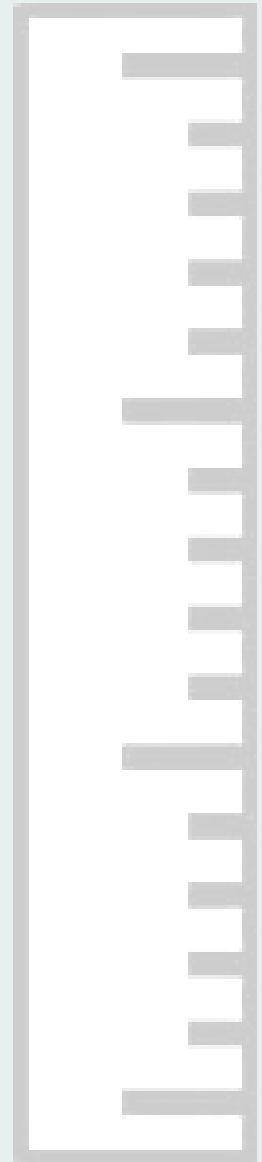
A table on the next page shows all of the workshops and participants.

Host: Fred Ford



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2021 TOYS FOR TOTS WORKSHOPS

BOB GABOR

Jean Thomas*
Roy Brookhart
Ray Essington
Pete Hodges*

TERRY TENHOUSE/ ROY BROOKHART

Hal Brown
Michael Peele
James McNeill
Mark Asman
Barton Meeks

JIM RHODES

DON FRANKFATHER (deceased)

CECIL RAYNOR

George Mills
Mike Payst
Molly Taylor*
Joe Blackwith

MARK FIRLEY

Jeff Leimberger
Pete Mulligan
Bill Watkins

ALEX KNITTEL

LES HALL

Dick Raup
Karin Pihel
Layton Long

JUDY SANWALD /

BOB ANDREWS

Sankar Mohan
Mike Weinberger
Dick Paur

BOB GUENTHER

Chris Huddleston

JOE SABO (Klingspor)

Allen Campbell
Chris Gebhardt
Jack Gebhardt*
Jonathan Sapp
Jim Sapp
Mike Payst
George Mills
Barton Meeks
Bruce Wrenn*
Fred Ford
Davis Flynn*
Sue Ford*
Deb Greenwood*
Roy Brookhart
Hugh Fish
Pat Fish
Bernie Bogdon
Bob Guenther
Shirley Troyer
Addy Gebhardt*
Kirsten Gebhardt*
Dylan Mills*

PETE HODGES

Fred Ford

BILL BURTON

Hugh Donohue
Ron Young
Barry Shelley
Steve Spear
Pete Bucki

JOE SABO

Jim Sapp
Bill Schott*
Kristen Musgrave
Chris Gebhardt

TOM HEGELE

Chris Hegele

* denotes non-members

PRESIDENT'S MESSAGE

We have come to the end of 2021.

COVID changed our plans but it did not get the better of us. Our club has stayed strong, we continue to attract new members, and we now know how to incorporate remote speakers into our monthly meetings with Zoom. Our monthly WW&W Zoom session gives us the opportunity to have open discussions on the topics that are most important to us.

I am so proud that we are still able to make children happy at Christmas because of the thousands of toys that we make for the Marines to distribute.

We have some great sponsors that support the club and our activities. Member discounts, materials for Toys for Tots, gift cards, and our monthly meeting location are all so important to us. Please keep supporting our sponsors and let them know that we appreciate their contributions.

I look forward to seeing many of you at Klingspor's on the 14th. It will be great to be able to resume our in-person meeting. For those that can't attend in person, I'll see you on Zoom.

2022 should be lots of fun.

All the best to you and your families for the Holidays.

Regards,

Roy Brookhart

HOST	TOY	# of TOYS
Bob Gabor	Tote Boxes	50
	Volkswagon	400
	Blocks	10
Cecil Raynor	Heavy Duty Trucks	155
Terry Tenhouse and Roy Brookhart	Tic Tac Toe	50
	Soma Cube Puzzles	50
	Knick Knack Boxes	50
Jim Rhodes	Tractors	80
Joe Sabo (Klingspor)	Volkswagon	950
Pete Hodges	Volkswagon	300
	Race Cars	50
Mark Firley	Short Trucks	50
	Short Tankers	50
	Long Trucks	50
	Hippos	50
	Pigs	50
Judy Sanwald and Bob Andrews	Fish crayon holders	50
Bob Guenther	Helicopters	50
Les Hall	Dogs	108
Bill Burton	Kinetic Rolling Balls	255
Bob Andrews	Blocks	25
	Puzzles	58
	Trucks with Crayons	20
	Flower Crayon Holders	25
	Batmobiles	25
	Maxwell Cars	25
Joe Sabo	Trucks	318
	Cradles	6
	Ring Toss	8
	Keepsake Boxes	97
	Large Race Cars	111
	Tanks	40
	Poppers	108
	Angels	2
	Animals	54
Alex Knittel	Dogs	20
Tom Hegele	Tractors	100
Don Frankfather(deceased)	MISC.	112
Estimate (Nov 24, 2021)		4012

TOYS FOR TOTS STATUS REPORT

Let me tell you the good news about our budget. Fiscal year ending in June 2020 we had a budget of \$1,500 and we receive donations in the amount of \$1,581. This result is due to the generosity of many of our members. I am aware of quite a few donations and purchased parts were not charged to the treasury. Thank you to all of you, known and unknown, that contributed to this success.

There were 51 TWA members and 11 non-members who participated this year. Some worked in more than one workshop. There were a total of 14 workshops. As shown in the table, this will be the fourth year in a row that we have exceeded 4000 toys.

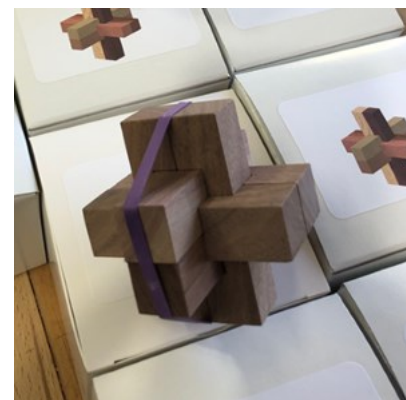
We will meet in Klingspor on December 14 with in person attendance and also a ZOOM transmission. The program will be presented by the Workshop Hosts. Hosts will bring samples of the toys they have produced, recognize their workshop members and tell us about how the workshop was conducted. You may see some interesting jigs and hear about planning the construction process.

It seems like forever since we had our last face-to-face meeting. I am really looking forward to seeing all of you and hope we have a good turnout.

The picture shown will hopefully generate interest in seeing the product in person. If you take this apart at the meeting you will be responsible for putting it back together. You may have to take it home with you because I understand that it's not easy to reassemble.

Fred Ford

Chairman of the TWA Toys for Tots Program



TWA GENERAL MEMBERSHIP MEETING—NOVEMBER 16, 2021

(meeting minutes: James Sapp)

Roy Brookhart opened the meeting conducted using Zoom virtual technology. There were 25 people in attendance.

Good news! Klingspor has installed the necessary equipment to permit guest user WiFi, that will, hopefully allow TWA to resume face-to-face meetings while using Zoom for those who cannot attend in-person. Roy Brookhart and Chris Gebhardt will be testing the system and providing information to members through the TWA webmaster regarding the December meeting. Other meeting details such as membership dues and name tags,

refreshments, AV needs and room set-up will need to be reestablished.

Please note that the next meeting will be on Tuesday December 14th at 7:00PM. The tentative plan is to have the meeting in-person at Klingspor presuming successful testing of Wi-Fi system at Klingspor. The timing of the meeting is one week earlier than the usual 3rd Tuesday of the month. The focus of the meeting will be yearly wrap-up for Toys for Tots with a presentation of the toys made this year by the workshops. Stay tuned to the emails from the webmaster regarding details about

the meeting.

Toys for Tots crew leaders continue to make progress towards the December toy completion goals and transfer to the Marine Corps. Eighteen workshops are expecting to produce 4000+ toys this year. Joe Sabo is looking for another volunteer to help with the Saturday, December 4th Volkswagen workshop at Klingspor. The session will begin at 9:00 am and will run most of the day. Contact Joe by email or phone if interested. Joe's contact information is sabojc12@gmail.com and (919) 625-7680.

TRADITIONAL WOODCARVING — MARY MAY

(meeting minutes: James Sapp)

At the November meeting, Mary May presented on traditional woodcarving.

From her studio in Charleston, South Carolina, Mary started by sharing a bit of her background in carving. Born in Minnesota, she was inspired by the wood carvings in European churches, palaces, and museums. This led her to find all she could about carving through books, exhibits and eventually through a teacher. In Minnesota she learned under Konstantinos Papadakis, a master carver for Greek Orthodox churches throughout the United States. After gaining experience she travelled to England to study

and learn more about carving. She started teaching carving about 15 years ago. She also has on-line carving classes on her website: www.marymaycarving.com/carvingschool.

Mary focuses mainly on carving antique furniture reproductions and traditional architectural decorations. She has written several articles for Popular Woodworking magazine and The Society of American Period Furniture Makers yearly journal and teaches workshops at a variety of locations throughout the United States and Europe. Mary has been a guest on “The

Woodwright's Shop” with Roy Underhill four times. She recently published her first book on [Carving the Acanthus Leaf](#). One of Mary's recent experiences was a ten-day visit to London to view and learn about carving masterpieces of Grinling Gibbons, a world-renowned carver of the 17th Century whose works exists in many famous British sites, including St. Paul's Cathedral, Hampton Court Palace, and Windsor Palace to name a few. For those interested in learning more, Mary recommends reading the book, [Grinling Gibbons and the Art of Carving](#) by David Esterly.

TRADITIONAL WOODCARVING — MARY MAY (CONTINUED)

(meeting minutes: James Sapp)

Mary then discussed her equipment, including carving tools, fingerless gloves and medical tape, and workbench holding. She covered her recommend woods for carving. Finally, she discussed the basic techniques of traditional woodcarving using long handled tools - how to hold the tools, how to stay safe with razor sharp gouges, and how to sharpen tools to get that razor edge. At the end of the program, Mary demonstrated how to carve a flower in shallow relief, showing how to trick the eye into seeing extra depth in a very shallow carving.

Some key points that Mary included in her presentation were:

- She prefers fingerless gloves with padding such as those used for cycling or weightlifting to ease stresses on her hands when using long handled gouges. She uses medical tape wrap on her fingers when whittling.
- She prefers mallets in the 1.3-pound range, usually a combination of wood and brass.
- Favorite woods for carving are basswood and butternut because of their softness and ease of carving, especially

helpful for beginning carvers. Mahogany (from Honduras) and walnut are harder but burnish nicely when carving. A heavier mallet is needed for carving these harder woods.

- Most of the time Mary holds her work pieces between bench dogs on her workbench. For smaller and more delicate pieces she uses double stick tape to adhere the piece to a backer board and then secures it on her bench.
- Mary primarily uses long handled gouges and has many of them. She prefers fish-tail style gouges for the ease of getting into tight spaces and to allow her to see better what she is carving. Tool makers include Swiss Made (Pfeil), Auriou, Dastra, Hirsch, and Two Cherries. She uses www.chippingaway.com as one of her key sources for her tools. Their website includes Mary's recommended set of gouges for beginning carvers.
- Gouges are classified by two numbers designating their curvature (sweep) and width (millimeters). Sweeps range from #1 (flat) to #11 (u-

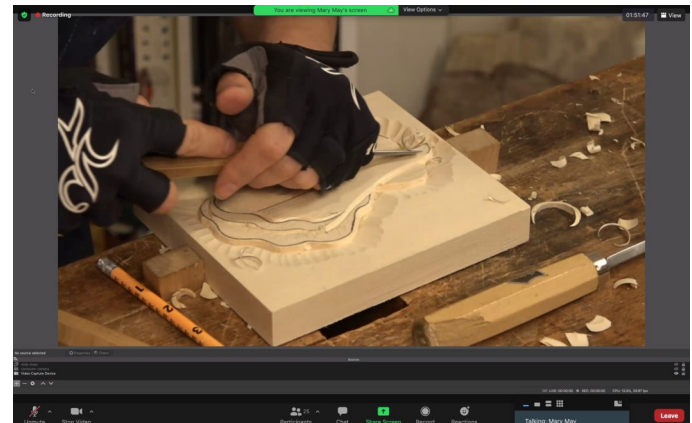
shaped). Mary's recommended gouges for beginning carvers are #3/6mm, #3/14mm, #5/6mm, #5/14mm, #7/6mm, #7/14mm, and 6mm 60° V-chisel. An "F" designation on the gouge indicates that it a fish-tail version.

- Mary sharpens her gouges by hand on 1200 and 8000 grit diamond stones followed by stropping on leather and green rouge.

To complete the presentation Mary carved a calla lily relief on basswood. Before starting to carve, she emphasized that close attention needs to be paid to grain direction to prevent tear-out and ugly results. Mary showed a wooden donut relief carving that she uses in her classes to teach proper carving with respect to grain direction.

Much of the information provided at the meeting is available at Mary's website, www.marymaycarving.com/carvingschool.

Mary's presentation was quite informative and very useful especially for those who are interested in getting into the field of wood carving.



Mary discussing traditional carving techniques (photos: Mark Firley)

MEMBERSHIP COMMITTEE

TWA is happy to welcome the following new member:

- Kerry Schoolfield

Barton Meeks, Membership Committee

TREASURER'S REPORT (OCTOBER)

Beginning Balance: \$9,767.94

Income: \$241.00

Expense: \$264.86

Ending Balance: \$9,744.08

Does not include Petty Cash of \$86.00

Submitted by Jack Kite, Treasurer

MENTORS

Mentor	Service/Skill Offered	Phone Number	Email Address
Hugh Fish	Chairs, Joinery, Machinery & Power Tools, Mantles, Routers, Tables and TV Cabinets, Turning	(919) 467-5696	hughpatfish@yahoo.com
John Margeson	Baby Furniture, Beds, Bookcase, Chairs, Chest, Decks, Tables	(919) 876-3476	jmalice@bellsouth.net
Mike Resar	Baby furniture, Beds, Bookcase, Cabinets, Chest, Drafting, Dressers, Tables, TV Cabinets	(919) 876-1664	atwaterla@ncleg.net
Allen Campbell	Simple inlay, Staining/dyeing, Pen turning, Cabriole legs	(919) 772-4551	aacjr@nc.rr.com
Cecil Raynor	Joinery, Finishing, Tables, Chairs	(919) 815-9155	cecil_raynor@yahoo.com
Amy Dowden James Sapp	Google SketchUp	(919) 932-6252 (919) 586-7280	amydowden1@gmail.com james.b.sapp@gmail.com
Ken Serdar	CNC woodworking		ken.serdar@gmail.com

NEWSLETTER CONTRIBUTIONS

Please send newsletter content for future newsletters to Fred Ford (fredford22@ gmail.com) and Karin Pihel (karin.pihel@ gmail.com).

Contributions for each newsletter are due by the last day of the previous month.

BOARD AND COMMITTEE MEMBERS

POSITION

President
Vice President
Secretary
Treasurer
At Large Board Member
At-Large Board Member
At-Large Board Member

BOARD MEMBER

Roy Brookhart
Mark Firley
James Sapp
Jack Kite
Chris Gebhardt
Dick Raup
Joe Sabo

COMMITTEE

Program Committee

Toys-for-Tots Committee

Nominating Committee
Newsletter Publications Committee
Library Committee
Publicity Committee
Sponsor Committee
Internet
Mentor Committee
Membership Committee
Audio/Visual Committee
Photographer
Social Media
Raffle Committee
TWA Duties and Responsibilities Editor

CHAIRPERSON / MEMBERS

Mark Firley / Judy Sanwald, Fred Ford, Terry Tenhouse, Allen Campbell, Jeff Leimberger, Terry Brown, Hal Brown, Mike Payst, Bob Nauman, Bob Andrews, Jerry Rhoades
Fred Ford / Cecil Raynor, Pete Hodges, Bob Gabor, Terry Tenhouse, Hugh Fish and Judy Sanwald, Jim Rhodes, Mark Firley, Les Hall, Joe Sabo, Alex Knittel, Bill Burton, Bob Guenther; Bob Andrews, Ken Serdar, Roy Brookhart, Tom Hegele
to be filled in early 2022
Karin Pihel / Fred Ford
Jerry Rhoades
Roy Brookhart
OPEN
Paul Holzworth
Allen Campbell
Barton Meeks / Judy Sanwald, Paul Holzworth, Sue Bunch
Tom Revelle / Leon Abbas, James Chamberlain
Mark Firley
Chris Gebhardt
Mike Payst
Fred Ford

TWA SPONSORS

Ashcroft Saws and Tools

919-876-3223

3125 Gresham Lake Rd. Unit 116

Raleigh, NC 27615

www.ashcroftsaw.com

25% off list on blades and 10% off on sharpening

Capitol City Lumber Co.

919-832-6492

4216 Beryl Rd.

Raleigh, NC

1-800-244-6492

www.capitolcitylumber.com

Special prices to TWA members

The Hardwood Store

1-888-445-7335

Gibsonville, NC

1-888-445-7335

www.hardwoodstore.com

Discount: 10 cents per board foot

Keglers Woodworks LLC

919-608-7220

330 Dupont Circle

Raleigh NC 27603

mkeglers@earthlink.net

Klingspor's Woodworking Shop

919-876-0707

MacGregor Village Shopping Center

107 Edinburgh S Dr. Suite 151, Cary NC

(Exit 98B off of US 1)

www.woodworkingshop.com

10% discount excluding lumber and power tools

Tarheel Wood Treating Co.

919-467-9176

10309 Chapel Hill Rd. (Highway 54)

Morrisville, NC 27560

www.tarheelwoodtreating.com

Contractor's prices on all wood products

TWA card before order is written

Woodcraft

919-781-1911 Fax: 919-781-1980

4317 Pleasant Valley Rd.

Raleigh, NC 27612

raleighwoodcraft@bellsouth.net

<http://www.woodcraft.com>

\$25 gift certificate at each TWA meeting for the raffle

Wurth Wood Group

919-231-6620

4213 Poole Rd. (Exit 15 off I-440)

Raleigh, NC 27610

www.wurthwoodgroup.com